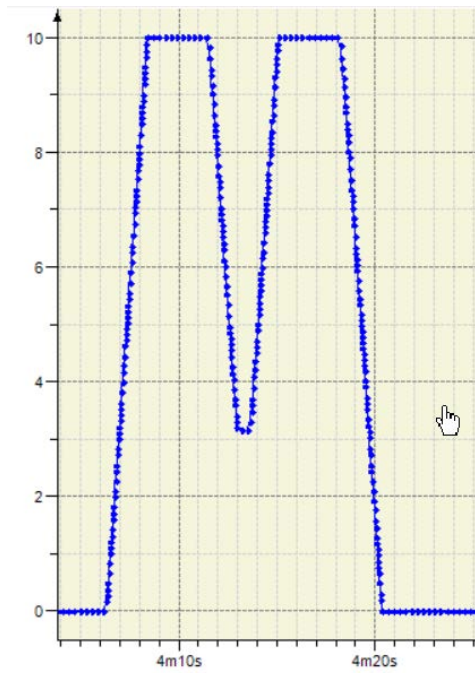
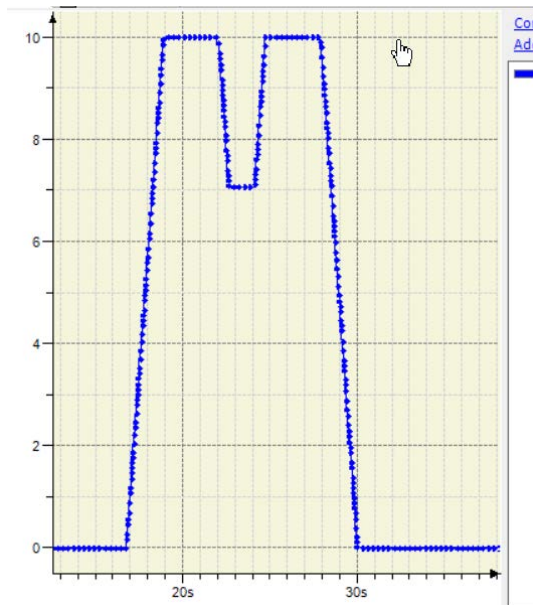


Velocity (mm/s) vs Time.

0-50mm move followed by buffered 50-100mm move. $D1/2=1\text{mm}$



0-50mm move followed by buffered 50-100mm move. $D1/2=5\text{mm}$



$D_{1/2} = 10\text{mm}$

